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## NATIONAL OPEN UNIVERSITY OF NIGERIA DEPARTMENT OF PURE AND APPLIED SCIENCES SEPTEMBER, 2020\_1 EXAMINATIONS

**COURSE CODE:** CHM 417 **COURSE TITLE:** INDUSTRIAL CHEMICAL PROCESSES 11 **INSTRUCTION:** *Answer question 1 and any other 3 questions* QUESTION ONE **CREDIT UNIT:** 2 **TIME:** 2 HRS

- (a) Explain Smelting method using examples and equations (6marks)
- (b) Briefly discuss the major steps involved in metallurgy. (6marks)
- (c) State with chemical formular the main constituent of hydraulic cement. (4marks)
- (d) With the aid of chemical equation only, state how ammonium phosphate is prepared.

(4marks)

(e) Explain how HCl is produced from the chlorination process, indicating its concentration.

(5marks)

#### QUESTION TWO

- (a) With respect to metallurgy, write short notes on
  - i. Reduction with carbon  $(3 \frac{1}{2} \text{ marks})$
  - ii. Reduction of complex salts 5mks
  - iii. Auto reduction method (2 <sup>1</sup>/<sub>2</sub> marks)
- (b) What is the importance of a regenerative system? (1mark)
- (c) List the physical methods of purifying metals. (3marks)

#### QUESTION THREE

- (a) Mention the qualities of a good electrode.  $(2 \frac{1}{2} \text{ marks})$
- (b) Discuss the industrial application of magnesium by electrolysis of Magnesia. (6marks)
- (c) Considering what happens at the cathode in the Chlor-alkali process, differentiate between the mercury cell, diaphragm and membrane cell processes. (3marks)
- (d) Using chemical equations only, show the reactions in the chlor-alkali process.

(3 <sup>1</sup>/<sub>2</sub> marks)

#### QUESTION FOUR

Using a schematic diagram only, describe the process used in the manufacture of Phosphate fertilizers. (15marks)

### QUESTION FIVE

- (a) Discuss in detail the production and use of Urea as a fertilizer. (10marks)
- (b) Show with a well labeled diagram the Chlorination process of HCl production. (5marks)